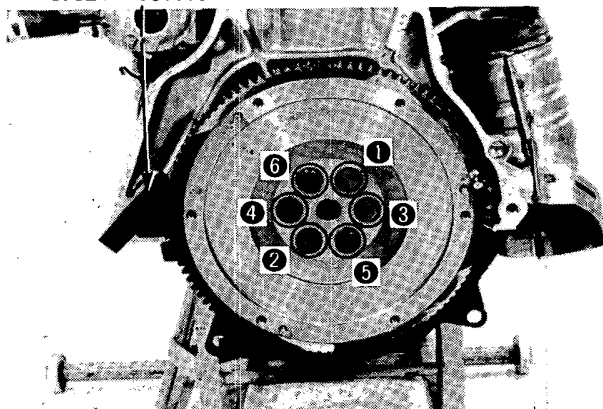


Clutch

Pressure Plate/Clutch Installation

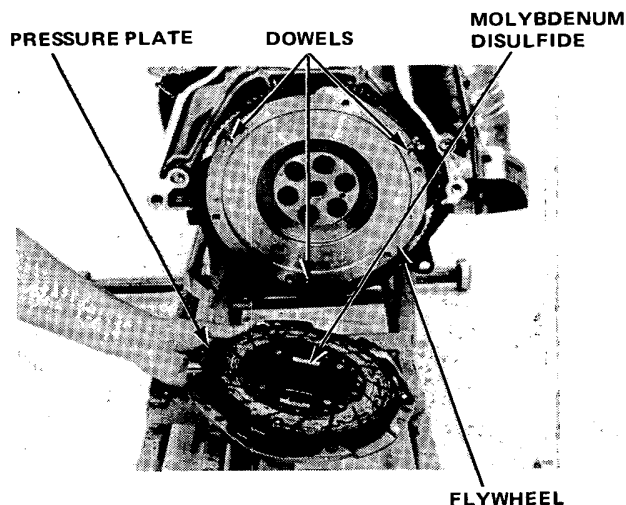
1. Align hole in flywheel with crankshaft dowel pin and assemble. Install bolts only finger tight.
2. Install Ring Gear Holder, then torque flywheel bolts in a criss-cross pattern.

RING GEAR HOLDER
07924-PE60000



105 N.m (10.5 kg-m, 76 lb-ft)

3. Install friction disc and pressure plate by aligning flywheel dowels with dowel holes in clutch cover.

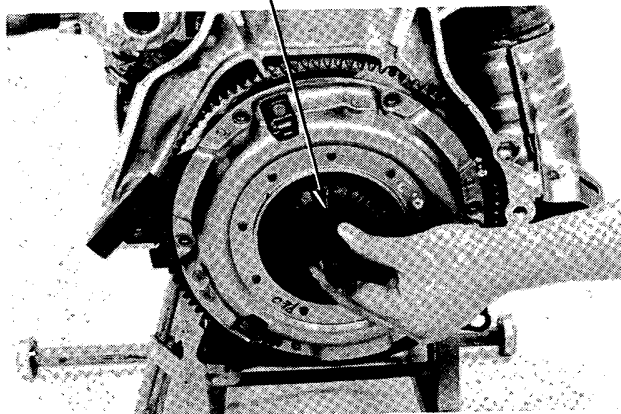


4. Install attaching bolts but do not tighten the bolts at this time.
5. Insert Clutch Alignment Tool in spline hole in friction disc.

NOTE: Place the special tool as shown.



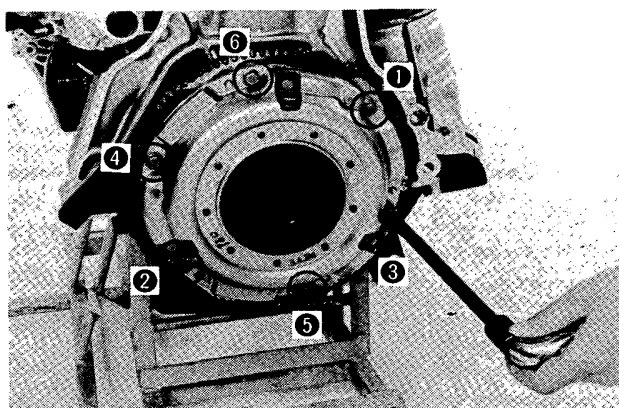
CLUTCH DISC ALIGNMENT TOOL
07974-PE60000



6. Torque the bolts in a criss-cross pattern. Tighten them two turns at a time to prevent warping the diaphragm spring.

26 N.m (2.6 kg-m, 19 lb-ft)

TIGHTENING SEQUENCE:



7. Remove Alignment Tool and Ring Gear Holder.